Defrost Controller Installation Guide

For refrigerated cabinets, counters and islands, with energy-saving strategies.

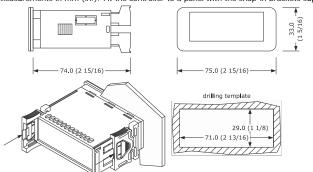




- Controller for low temperature units
- Universal power supply 115 VAC to 230 VAC
- Incorporated clock
- Cabinet probe and evaporator probe with a negative temperature coefficient (NTC),
- Door switch input Alarm buzzer
- RS-485 MODBUS® subordinate port for Building Management System (BMS)
- Cooling or heating operation

MEASUREMENTS AND INSTALLATION

Measurements in mm (in.). Fit the controller to a panel with the snap-in brackets supplied.



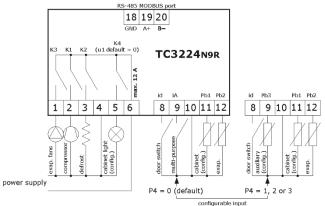
INSTALLATION PRECAUTIONS

- Ensure that the thickness of the panel is between 0.8 mm and 2.0 mm (1/32 in. and
- Ensure that the working conditions are within the limits stated in the TECHNICAL SPECIFICATIONS section.
- Do not install the device close to heat sources, equipment with a strong magnetic field, in places subject to direct sunlight, rain, damp, excessive dust, mechanical vibrations,
- In compliance with safety regulations, install the device correctly to ensure adequate $% \left(1\right) =\left(1\right) \left(1\right) \left$ protection from contact with electrical parts. Fix all protective parts in such a way so as to need the aid of a tool to remove them.

ELECTRICAL CONNECTION

Important

Use cables of an adequate wire gauge for the current running through them. To reduce any electromagnetic interference, connect the power cables as far away as possible from the signal cables



Power supply for TC3224N9R: 115 VAC to 230 VAC.

PRECAUTIONS FOR ELECTRICAL CONNECTION

- If you use an electrical or pneumatic screwdriver, adjust the torque to a maximum of
- If you move the device from a cold to a warm place, the humidity may cause condensation to form inside. Wait an hour before you switch on the power Make sure that the supply voltage, electrical frequency, and power are within the set
- limits. See TECHNICAL SPECIFICATIONS. Disconnect the power supply before you do any type of maintenance.
- Do not use the device as safety device.
- For repairs and further information, contact the Penn sales network

- Follow the instructions in MEASUREMENTS AND INSTALLATION to install the controller Power up the device as shown in ELECTRICAL CONNECTION and an internal test runs. The test normally takes a few seconds. When it finishes the display switches off.
- Configure the device as shown in Table 6.1 in $\ensuremath{\textit{SETTINGS}}.$

roi recommended configuration parameters for			ininended configuration parameters for	mist-time use, see the following table.
	PAR.	DEF.	PARAMETER	MIN MAX.
	SP	32	Setpoint	r1 to r2
	P2	1	Temperature unit of measurement	0 = °C 1 = °F
	d1	0	Defrost type	0 = Electric 1 = Hot gas
				2 = Compressor stopped

Check that the remaining settings are appropriate; see CONFIGURATION PARAMETERS. Disconnect the device from the mains.

- Make the electrical connection as shown in ELECTRICAL CONNECTION without powering up the device.
- Power up the device.

USER INTERFACE AND MAIN FUNCTIONS service of measurement * °C 0 * ۰F defrost → auxiliary load @ ALIX HACCP \odot on/stand-by △₩ ≙ SET FNC 🗸 SET, ON/STAND-BY, DOWN, additional defrost auxiliary load

Switching the device on or off 4.1

	\(\text{\tin}\text{\tetx{\text{\tetx{\text{\text{\texi}\text{\text{\texi}\text{\text{\text{\text{\ti}\}\tittt{\text{\texi}\text{\texi}\text{\text{\text{\texi}\titt{\texi}\text{\texi}\text{\texit{\texi}\text{\texi}\text{\texi}\t		If POF = 1, tap the ON/STAND-BY key for 4 s
--	--	--	---

If the device is switched on, the display shows the P5 value, cabinet temperature by default. If the display shows an alarm code, see ALARMS.

LED	ON	OFF	FLASHING

	*	Compressor on	Compressor off	- Compressor protection active
	*	Defrost or pre-dripping active	-	Setpoint setting active Defrost delay active Dripping active
	@	Evaporator fan on	Evaporator fan off	Evaporator fan stop active
	НАССР	Saved Hazard Analysis and Critical Control Point (HACCP) alarm	-	New HACCP alarm saved
	(Energy saving active	-	-
	~	Request for compressor service	-	Settings active Access to additional functions active
	°C/°F	View temperature	-	Overcooling or overheating active
	AUX	Auxiliary load on	Auxiliary load off	Auxiliary load on by digital input Auxiliary load delay active
_	(1)	Device off	Device on	Device on/off active

If 30 s elapse and you do not press the keys, the display shows the "Loc" label and the keypad locks automatically

Unlocking the keypad

Tap any key for 1 s. The display shows the label "UnL".

4.3 Setting the setpoint

Check that the keypad is not locked.

1.	≙ SET	Tap the SET key.
2.	√ FNE V	Tap the UP or DOWN key within 15 s to set the value within the limits r1 and r2.
3.	≙SET	Tap the SET key (or do not operate for 15 s).

Activating manual defrost (if r5 = 0, default)

Check that the keypad is not locked and that overcooling is not active.

Tap the UP key for 2 s.

If P3 = 1 (default), the defrost activates if the evaporator temperature is lower than the d2 threshold.

Turning the cabinet light on or off (if u1 = 0, default)

Tap the ON/STAND-BY key.

if u1 = 1, the **anti-fog** switches on for the u6 duration.

if u1 = 2, r13 = 0, and the keypad is not locked, the **key-operated load** switches on or off.

Turning the key-operated load on or off (if u1 = 2 and r13 = 1)

	△ ₩		Тар	the	UP	ke
--	------------	--	-----	-----	----	----

If u1 = 3 and u4 = 1, the alarm output switches off.

Silencing the buzzer (if A13 = 1) 4.7 Tap any key.

5 ADDITIONAL FUNCTIONS

Activating or deactivating the overcooling, overheating, and manual energy saving

Check that the keypad is not locked.

FNC V Tap the DOWN key.

FUNCTION	CONDITION	CONSEQUENCE	
Overcooling r5 = 0, r8 = 1 and defrost no		The setpoint becomes "setpoint - r6",	
	active	for the r7 duration	
Overheating r5 and r8 = 1		The setpoint becomes "setpoint + r6",	
		for the r7 duration	
Energy saving	r5 = 0 and r8 = 2	The setpoint becomes "setpoint + r4",	
		at maximum for the HE2 duration	

5.2 Navigating the additional functions menu

Before you begin, check that the keypad is not locked.

1.	FNC	To access the additional functions menu, tap the DOWN key for 4 s.
2.	√ FNC ♦	To navigate to a label, tap the UP or DOWN key within 15 s.
3.	≙SET	To select a label, tap the SET key.
4.		If you cannot edit the parameter, the value displays. If you can edit the parameter, tap the UP or DOWN key to navigate to the value that you want.
5.	_ aset	To set the parameter value, tap the SET key.
6.		To exit the procedure, tap the ON/STAND-BY key, or do not operate the controller for 60 s.

Additional functions menu

Use the additional functions menu to cycle through the labels in the following table LABEL VALUE DESCRIPTION

LADEL	VALUE	DESCRIPTION	
LS		View HACCP alarm information	
	AL	Low temperature alarm information	
	AH	High temperature alarm information	
	id	Door switch alarm information	
	PF	Power failure alarm information	
rLS		Delete HACCP alarm information	
	149	Command to delete HACCP alarm information	
СН		View compressor functioning hours in hundreds	
rCH		Delete compressor functioning hours	
	149	Command to delete compressor functioning hours	
nS1		View compressor start-up number in thousands	
Pb1		Cabinet temperature if P4 = 0, 1, or 2	
PDT		Inlet air temperature if P4 = 3	
Pb2		Evaporator temperature if P3 = 1 or 2	
Pb3		Auxiliary temperature if P4 = 1, 2, or 3	
Pb4		Calculated product temperature (CPT) if P4 = 3. See P7 in	
		CONFIGURATION PARAMETERS for more information.	
PrJ		View the project number	
rEU		View the firmware revision	

Alarm information example

The following table shows an example of information for a high temperature alarm.

LABEL	SAMPLE VALUE	DESCRIPTION
8.0		The critical value was 8.0°F or 8.0°C. The critical value can be cabinet temperature or CPT.
Sta		The time at which the alarm signaled, for example: 26 March 2015 at 16:30
	y15	2015
n03		March
d26		26 March 2015
h16		16: xx
n30		16:30
dur		The alarm duration, for example 1 h 15 min
	h01	1 h
	n15	1 h 15 min

Setting configuration parameters <u></u>SET Tap the SET key for 4 s. The display shows the label "PA" 2. Tap the SET key. The display shows the label "PAS" Tap the UP or DOWN key within 15 s to set the password. Tap the SET key or do not operate for 15 s. The display shows **≙** SET the label "SP" 5. Tap the UP or DOWN key to select a parameter. ≙SET Tap the SET key. 6. - ∧₩ FNL V 7. Tap the UP or DOWN key within 15 s to set the value. 8. ≙ SET Tap the SET key or do not operate for 15 s. Tap the SET key for 4 s or do not operate for 60 s to exit the ≙ SET procedure.

Setting the date, time, and day of the week

Ö Do not disconnect the device from the mains within 2 minutes of setting the time and day of the week.

Check that the keypad is not locked.

1.	FNC		Tap the DOWN key for 4 s.
2.			Tap the UP or DOWN key within 15 s to select the label "rtc".
3.	==	5 €⊤	Tap the SET key. The display shows the label "yy" followed by the last two figures of the year.
4.			Tap the UP or DOWN key within 15 s to set the year.
5.	Repea	t actions 3. a	nd 4. to set the next labels.
	LAB.	DESCRIPTION	ON
	n	Month (01 t	ro 12)
	d	Day (01 to	31)
	h	Time (00 to	23)
	n	Minute (00	to 59)
6.	= 9	∋∈ ⊤	Tap the SET key. The display shows the label for the day of the week.
7.	√ FN		Tap the UP or DOWN key within 15 s to set the day of the week
	LAB. DESC		RIPTION
	Mon to Sun Mond		ay to Sunday
8.	1 = 9	5€T	Tap the SET key. The device exits the procedure.
9.		(h)	Tap the ON/STAND-BY key to exit the procedure beforehand.

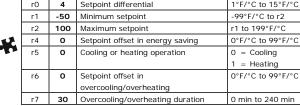
6.3 Restoring the default factory settings and storing customized settings as default

		Important	
Ų,	.	- Check that the factory settings are appropriate;	see CONFIGURATION
. 4	<i>≱</i> ∣	PARAMETERS.	
1		- When you store customized settings, you overw	rite the default

		_					
	1.	==	5€T	Tap the SET key for 4 s. The display shows the label "PA".			
-	2.	2. SET		Tap the SET key.			
-	3.	√ FN		Tap the UP or DOWN key within 15 s to set the value.			
		VAL.	DESCRIPTION	N			
		149	Restores the	e default factory settings			
		161	Stores custo	omized settings as default			
	4. SET		∋ ∈⊤	Tap the SET key or do not operate for 15 s. The display sho the label "dEF" when you set the value "149" or the label "MA when you set the value "161".			
	5.	1 = 9	∋∈ Τ	Tap the SET key.			
	6. FIL			Tap the UP or DOWN key within 15 s to set "4".			
_	7.	1 29	5 ∈ T	Tap the SET key or do not operate for 15 s. The display shows "" flashing for 4 s, then the device exits the procedure.			
	8.	Interru	pt the power	supply to the device.			
-	9.	= 9	∋∈⊤	Tap the SET key 2 s before step 6. to exit the procedure beforehand.			

CONFIGURATION PARAMETERS

®≣	PAR.	DEF.	SETPOINT	MIN MAX.
₩-	SP	32	Setpoint	r1 to r2
	PAR.	DEF.	ANALOG INPUTS	MIN MAX.
	CA1	0	Cabinet probe offset	-25°F/°C to 25°F/°C
				If P4 = 3, air in probe offset
	CA2	0	Evaporator probe offset	-25°F/°C to 25°F/°C
	CA3	0	Auxiliary probe offset	-25°F/°C to 25°F/°C
	P0	1	Probe type	0 = n/a $1 = NTC$
	P1	1	Enable °C decimal point	0 = No 1 = Yes
	P2	1	Temperature unit of measurement	0 = °C 1 = °F
	P3	1	Evaporator probe function	0 = Disabled
				1 = Defrost + fan
				2 = Fan
	P4	0	Configurable input function	0 = Digital input
				1 = Condenser probe
4				2 = Critical temperature probe
				3 = Air out probe
				If P4 = 3, regulation
		_		temperature = CPT
	P5	0	Value displayed	0 = Regulation temperature 1 = Setpoint
				2 = Evaporator temperature
				3 = Auxiliary temperature
				4 = Air in temperature
	P7	5	Inlet air weight for CPT	0% to 10% x 10
	' '		I met am weight for or t	CPT = {[(P7 x (inlet air T)] +
				[(100 - P7) x (outlet air T)] :
				100}
	P8	5	Display refresh time	0 s to 250 s : 10
	PAR.	DEF.	CONTROL	MIN MAX.
	r0	4	Setpoint differential	1°F/°C to 15°F/°C
	r1	-50	Minimum setpoint	-99°F/°C to r2
1			in a contract of the contract	



Penn 1	Г <u>С3224</u> N	19R Ins	stallation Guide Rev. C Part No. 24-7664-03	531 Page 2 of 2 19 January 2021	•			
	r8	0	DOWN key additional function	0 = Disabled 1 = Overcooling/overheating		F11	59	Threshold fo
	r12	0	Position of the r0 differential	2 = Energy saving 0 = Asymmetric around		F12	30	Condenser f
	-12		IID last additional for the	setpoint 1 = Setpoint + r0 differential		F15	0	Evaporator f compressor
	r13	0	UP key additional function COMPRESSOR	0 = None 1 = Key-operated load		F16	1	compressor
	CO	DEF.	Compressor on delay after power-on	0 min to 240 min		iO	DEF.	DIGITAL INF
	C2 C3	0	Compressor off minimum time Compressor on minimum time	0 min to 240 min 0 s to 240 s				
	C4	10	Compressor off time during cabinet probe alarm	0 min to 240 min				
	C5	10	Compressor on time during cabinet probe alarm	0 min to 240 min				
	C6	176	Threshold for high condenser temperature warning	0°F/°C to 199°F/°C Differential = 4°F/2°C				
	C7	194	Threshold for high condenser temperature alarm	0°F/°C to 199°F/°C		i1	0	Door switch
	C8	1	High condenser temperature alarm delay	0 min to 15 min		i2	30	Open door a
	C10	0	Compressor hours for service	0 h to 999 h x 100 0 = Disabled		i3	15	Regulation in
	C11	0	Second compressor switch-on delay Number of start-ups for compressor	0 s to 240 s 0 to 10		i5	2	with door op
	PAR.	DEF.	rotation DEFROST (if r5 = 0)	0 = Disabled MIN MAX.				mail parpos
	d0	8	Automatic defrost interval	0 h to 99 h 0 = Only manual				
	d1	0	Defrost type	If d8 = 3, maximum interval 0 = Electric				
				1 = Hot gas 2 = Compressor stopped		i6	0	Multi-purpos
	d2 d3	30	Threshold for defrost end Defrost duration	-99°F/°C to 99°F/°C 0 min to 99 min		i7	0	Multi-purpos
	d4	0	Enable defrost at power-on	If P3 = 1, maximum duration 0 = no				
	d5 d6	2	Defrost delay after power-on Value displayed during defrost	0 min to 99 min 0 = Regulation temperature		i10	0	Door closed energy savir
				1 = Display locked 2 = dEF label				
	d7 d8	0	Dripping time Defrost interval counting mode	0 min to 15 min 0 = Device on hours		i13	180	Number of d
				1 = Compressor on hours 2 = Hours evaporator		i14	32	Door open c defrost
				temperature < d9 3 = Adaptive		PAR. u1	DEF.	DIGITAL OU Auxiliary out
•	d9	32	Evaporation threshold for automatic	4 = Real time -99°F/°C to 99°F/°C				
	d11	0	defrost interval counting Enable defrost timeout alarm	0 = No 1 = Yes				
	d15	0	Compressor on consecutive time for hot gas defrost	0 min to 99 min				
	d16 d18	40	Pre-dripping time for hot gas defrost Adaptive defrost interval	0 min to 99 min 0 min to 999 min	34			
				If compressor on and evaporator temperature <	×	u2	0	Enable cabir
				d22 0 = Only manual		u4	0	load in stand Enable alarn
	d19	6	Threshold for adaptive defrost, relative to optimal evaporation	0°F/°C to 40°F/°C Optimal evaporation		u5	30	buzzer Threshold fo
	d20	180	temperature Compressor on consecutive time for	temperature - d19 0 min to 999 min		u6	5	Anti-fog out
	d21	200	Compressor on consecutive time for	0 = disabled 0 min to 500 min		u7	-9	Neutral zone (relative to s
			defrost after power-on and overcooling	If (regulation temperature - setpoint) > 20°F/10°C 0 = Disabled	> 0	PAR.	DEF.	ENERGY SAV
	d22	-4	Evaporation threshold for adaptive defrost interval counting, relative to	-10°F/°C to 10°F/°C Optimal evaporation	-	HE2	0	Energy savir
	PAR.	DEF.	optimal evaporation temperature ALARMS	temperature + d22 MIN MAX.		PAR.	DEF.	REAL TIME E
	AA	0	Select sensor for high and low temperature alarms	0 = Regulation temperature 1 = Evaporator temperature	(h)	H01 H02	0	Energy savir
	A1	-20	Threshold for low temperature alarm	2 = Auxiliary temperature -99°F/°C to 99°F/°C	*	HEd	7	Energy savir
	A2	1	Low temperature alarm type	0 = Disabled 1 = Relative to setpoint				
	A4	20	Threshold for high temperature alarm	2 = Absolute -99°F/°C to 99°F/°C	-	PAR.	DEF.	REAL TIME [
	A 5	1	High temperature alarm type	0 = Disabled 1 = Relative to setpoint	. ©	Hd1 Hd2	h- h-	First daily de
	A6	12	High temperature alarm delay after	2 = Absolute 0 min to 99 min x 10		Hd3	h-	Third daily d
_	A7	15	power-on High and low temperature alarms	0 min to 240 min		Hd5 Hd6	h- h-	Fifth daily de Sixth daily d
53	A8	15	delay High temperature alarm delay after	0 min to 240 min		PAR.	DEF.	SAFETIES Enable ON/S
	A9	15	defrost High temperature alarm delay after	0 min to 240 min		PAS	0	Password
	A10	10	door closing Power failure duration for alarm	0 min to 240 min	<u> </u>	PAR. Hr0	O DEF.	Enable clock
	A11	4	recording High and low temperature alarms	1°F/°C to 15°F/°C		PAR.	DEF.	MODBUS ad
	A12	2	reset differential Power failure alarm notification type	0 = HACCP LED	Id	Lb	2	MODBUS ba
				1 = HACCP LED + PF label + buzzer				
				2 = HACCP LED + PF label + buzzer (if duration >	8	ALARM	ns	I
	A13	0	Enable alarm buzzer	A10) 0 = No 1 = Yes	COD.		RIPTION	ı
	PAR. FO	DEF.	FANS Evaporator fan mode during normal	MIN MAX. 0 = Off	Pr1	Cabin	et probe	
			operation	2 = According to F15 and F16 if compressor off,	Pr3	Auxilia		obe alarm
				on if compressor on 3 = Thermoregulated (with	AL	Low to	empera	ture alarm
				F1) 4 = Thermoregulated (with	id	Open	door ala	
	F1	30	Threshold for evaporator fan	F1) if compressor on -99°F/°C to 99°F/°C Differential 2°F/1°C	PF		failure	
S)	F2	0	evaporator fan mode during defrost	Differential = 2°F/1°C 0 = Off 1 = On	COH	warni	ng	er temperatur
	F3	2	and dripping Evaporator fan stop maximum	2 = According to F0 0 min to 15 min	CSd	d High condenser tempera		
	F4	0	duration Evaporator fan off time during energy	0 s to 240 s x 10	iA	1		input alarm
	F5	10	Evaporator fan on time during energy	0 s to 240 s x 10	Cth			hermal switch
	F7	9	Saving Threshold for evaporator fan on after	-99°F/°C to 99°F/°C	th Global thermal switch a			
	F9	0	dripping (relative to setpoint) Evaporator fan off delay after	Setpoint + F7 0 s to 240 s	dFd	Defro	st timed	ut alarm
			compressor off	If FO = 2	9	ELECT	RICAL	RATINGS

	F11	59	Threshold for condenser fan on	0°F/°C to 99°F/°C Differential = 4°F/2°C
	F12	30	Condenser fan off delay after	0 s to 240 s
	F15	0	compressor off Evaporator fan off time with	If P4 ≠ 1 0 s to 240 s
			compressor off	If FO = 2
	F16	1	Evaporator fan on time with compressor off	0 s to 240 s If F0 = 2
	PAR.	DEF.	DIGITAL INPUTS	MIN MAX.
	iO	5	Door switch input function	0 = Disabled 1 = Compressor +
				evaporator fan off
				2 = Evaporator fan off
				3 = Cabinet light on 4 = Compressor +
				evaporator fan off,
				cabinet light on 5 = Evaporator fan off +
				cabinet light on
	i1	0	Door switch input activation	6 = n/a 0 = With contact closed
			Book switch input detivation	1 = With contact open
	i2	30	Open door alarm delay	-1 to 120 min -1 = Disabled
	i3	15	Regulation inhibition maximum time	-1 to 120 min
	i5	2	with door open	-1 = Until the closing 0 = Disabled
€	15	_	Multi-purpose input function	1 = Energy saving
٦				2 = iA alarm
				3 = Key-operated load on 4 = Device on or off
				5 = Cth alarm
	i6	0	Multi-purpose input activation	6 = th alarm 0 = With contact closed
				1 = With contact open
	i7	0	Multi-purpose input alarm delay	-1 to 120 min -1 = Disabled
				If i5 = 5 or 6, compressor on
	i10	0	Door closed consecutive time for	delay after alarm reset 0 min to 999 min
			energy saving	After regulation temperature
				< SP 0 = Disabled
	i13	180	Number of door openings for defrost	0 to 240
	i14	32	Door open consecutive time for	0 = Disabled 0 min to 240 min
	114	32	defrost	0 = Disabled
	PAR. u1	DEF.	DIGITAL OUTPUTS	MIN MAX.
	uı	"	Auxiliary output configuration	0 = Cabinet light 1 = Anti-fog
				2 = Key-operated load
				3 = Alarm 4 = Door heaters
				5 = Heater for neutral zone
				6 = Condenser fan 7 = On/stand-by
				8 = Second compressor
X	u2	0	Enable cabinet light and key-operated	9 = Energy saving 0 = No 1 = Yes
	uz		load in stand-by	manual
	u4	0	Enable alarm output off silencing the buzzer	0 = No 1 = Yes
	u5	30	Threshold for door heaters on	-99°F/°C to 99°F/°C
		ı	Anti-fog output on duration	Differential = 4°F/2°C
		-	I Allii-lou outbut oli uuratioli	
	u6 u7	5 -9	Neutral zone threshold for heating	1 min to 120 min -99°F/°C to 99°F/°C
			· ·	-99°F/°C to 99°F/°C Differential = 4°F/2°C
_			Neutral zone threshold for heating	-99°F/°C to 99°F/°C
<u>.</u>	u7	-9	Neutral zone threshold for heating (relative to setpoint)	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX. 1 min to 999 min
.	u7 PAR.	-9 DEF.	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0)	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX.
.	PAR. HE2	DEF. O DEF.	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0)	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX.
	u7 PAR. HE2	-9 DEF. 0	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening
<u></u>	PAR. HE2 PAR.	-9 DEF. 0 DEF.	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0)	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday
<u></u>	PAR. HE2 PAR. H01 H02	-9 DEF. 0 DEF. 0	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday
Φ	PAR. HE2 PAR. H01 H02	-9 DEF. 0 DEF. 0	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday
. O	PAR. HE2 PAR. HO1 HO2 HEd	-9 DEF. 0 DEF. 0 7	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving day	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None
Ф	PAR. HE2 PAR. H01 H02	-9 DEF. 0 DEF. 0	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24
. O	PAR. HE2 PAR. HO1 HO2 HEd PAR. Hd1 Hd2	-9 DEF. 0 DEF. 7 DEF.	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time Second daily defrost time	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24 h-, 1 to 24
<u></u> •	PAR. HE2 PAR. H01 H02 HEd	-9 DEF. 0 DEF. 7 DEF.	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24
. • • • • • • • • • • • • • • • • • • •	PAR. H01 H02 HEd PAR. Hd1 Hd2 Hd3 Hd4 Hd5	-9 DEF. 0 DEF. 7 DEF. h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time Second daily defrost time Third daily defrost time Fourth daily defrost time Fifth daily defrost time	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24
	PAR. HE2 PAR. H01 H02 HEd PAR. Hd1 H02 HEd Hd2 Hd3 Hd4 Hd5 Hd6	-9 DEF. 0 DEF. 7 DEF. h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time Second daily defrost time Fourth daily defrost time Fourth daily defrost time Fifth daily defrost time Sixth daily defrost time	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24
	PAR. HE2 PAR. H01 H02 HEd PAR. H01 H02 HEd H03 H04 H04 H04 H04 H04 PAR. POF	-9 DEF. 0 DEF. 7 DEF. h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-h-	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time Second daily defrost time Third daily defrost time Fourth daily defrost time Fifth daily defrost time	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24
	PAR. HE2 PAR. H01 H02 HEd H11 H02 HEd H11 H02 H61 H03 H03 H04 H05 H06 PAR.	DEF. O DEF. O O T DEF. h- h- h- h- h- h- DEF.	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time Second daily defrost time Third daily defrost time Fourth daily defrost time Fith daily defrost time Sixth daily defrost time Sixth daily defrost time Sixth daily defrost time	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24 MIN MAX. 0 = no 1 = yes -99 to 999
	PAR. HE2 PAR. H01 H02 HEd PAR. H01 H02 HEd H03 H04 H04 H04 H04 H04 PAR. POF	-9 DEF. 0 DEF. 0 0 7 DEF. h- h- h- h- h- h- 1	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time Second daily defrost time Third daily defrost time Fifth daily defrost time Fifth daily defrost time Sixth daily defrost time Sixth daily defrost time SAFETIES Enable ON/STAND-BY key	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24 MIN MAX. 0 = no 1 = yes
	PAR. HE2 PAR. H01 H02 HEd Hd1 Hd2 Hd3 Hd4 Hd5 Hd6 PAR. POF PAS. PAR.	DEF. O DEF. O O T DEF. h- h- h- h- DEF. 1 O DEF.	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving duration Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time Second daily defrost time Third daily defrost time Fourth daily defrost time Fifth daily defrost time Sixth daily defrost time SAFETIES Enable ON/STAND-BY key Password REAL TIME CLOCK Enable clock	-99°F/°C to 99°F/°C Differential = 4°F/2°C Setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24 MIN MAX. 0 = no
	PAR. HE2 PAR. H01 H02 HEd Hd1 Hd2 Hd3 Hd4 Hd5 Hd6 PAR. POF PAS. PAR.	-9 DEF. 0 DEF. 0 0 7 DEF. h- h- h- h- DEF. 1 0	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time Second daily defrost time Third daily defrost time Fourth daily defrost time Fitth daily defrost time Sixth daily defrost time SAFETIES Enable ON/STAND-BY key Password REAL TIME CLOCK	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24 MIN MAX. 0 = no
	PAR. HE2 PAR. H01 H02 HEd PAR. H01 H02 H64 H05 H06 PAR. POF PAS. PAR.	DEF. O DEF. O O T DEF. h- h- h- h- DEF. 1 O DEF. O DEF.	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy saving duration Energy saving duration Energy saving day REAL TIME DEFROST (if d8 = 4) First daily defrost time Third daily defrost time Fourth daily defrost time Fifth daily defrost time Sixth daily defrost time Sixth daily defrost time SaFETIES Enable ON/STAND-BY key Password REAL TIME CLOCK Enable clock MODBUS	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24 MIN MAX. 0 = no 1 = yes -99 to 999 0 = Disabled MIN MAX. 0 = no 1 = yes MIN MAX. 0 = no 1 = yes MIN MAX. 1 to 247 0 = 2,400 baud
	PAR. H01 H02 HEd H14 H03 H04 H05 H06 PAR. H07 PAR. H07 PAR. H07 PAR.	DEF. O DEF. O O T DEF. h- h- h- h- DEF. 1 O DEF. 247	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy savi	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24 MIN MAX. 0 = no 1 = yes -99 to 999 0 = Disabled MIN MAX. 0 = no 1 = yes MIN MAX. 1 to 247 0 = 2,400 baud 1 = 4,800 baud
	PAR. H01 H02 HEd H14 H03 H04 H05 H06 PAR. H07 PAR. H07 PAR. H07 PAR.	DEF. O DEF. O O T DEF. h- h- h- h- DEF. 1 O DEF. 247	Neutral zone threshold for heating (relative to setpoint) ENERGY SAVING (if r5 = 0) Energy saving maximum duration REAL TIME ENERGY SAVING (if r5 = 0) Energy saving time Energy saving duration Energy savi	-99°F/°C to 99°F/°C Differential = 4°F/2°C setpoint + u7 MIN MAX. 1 min to 999 min 0 = Until the door opening MIN MAX. 0 h to 23 h 0 h to 24 h 0 = Monday 1 = Tuesday 2 = Wednesday 3 = Thursday 4 = Friday 5 = Saturday 6 = Sunday 7 = None MIN MAX. (h- = disabled) h-, 1 to 24 MIN MAX. 0 = no 1 = yes -99 to 999 0 = Disabled MIN MAX. 0 = no 1 = yes MIN MAX. 1 to 247 0 = 2,400 baud

COD.	DESCRIPTION	RESET	REMEDIES	
Pr1	Cabinet probe alarm	Automatic	- Check P0	
Pr2	Evaporator probe alarm	Automatic	- Check probe integrity	
Pr3	Auxiliary probe alarm	Automatic	- Check electrical connection	
rtc	Clock alarm	Manual	Set date, time, and day of the wee	
AL	Low temperature alarm	Automatic	Check AA, A1, and A2	
АН	High temperature alarm	Automatic	Check AA, A4, and A5	
id	Open door alarm	Automatic	Check i0 and i1	
PF	Power failure alarm	Manual	- Tap any key	
			- Check electrical connection	
сон	High condenser temperature warning	Automatic	Check C6	
CSd	High condenser temperature	Manual	- Switch the device off and on	
	alarm		- Check C7	
iA	Multi-purpose input alarm	Automatic	Check i5 and i6	
Cth	Compressor thermal switch alarm	Automatic	Check i5 and i6	
th	Global thermal switch alarm	Manual	- Switch the device off and on	
			- Check i5 and i6	
dFd	Defrost timeout alarm	Manual	- Tap any key	
			- Check d2, d3, and d11	

Output	Units	cULus (U	L 60730)	CE (EN 60730)
Output	Applied voltage at 60 Hz	120 VAC	240 VAC	240 VAC
	Resistive amperes	12	12	12
K1 compressor	Inductive amperes	_	_	2
relay	Full load amperes	10	10	_
	Locked rotor amperes	60	60	_
	Resistive amperes	8	8	5
K2 roley	Inductive amperes	_	_	2
K2 relay	Full load amperes	4.4	2.9	_
	Locked rotor amperes	26.4	17.4	_
	Resistive amperes	5	5	5
K3	Inductive amperes	_	_	1
evaporator fan relay	Full load amperes	1.5	1.5	_
	Locked rotor amperes	9	9	_
K4	Resistive amperes	5	5	5
cabinet light	Inductive amperes	_	_	1
or configurable	Full load amperes	1.5	1.5	_
relay	Locked rotor amperes	9	9	_

10 TECHNICAL SPECIFICATIONS

Purpose of the	control device			Function control	ler	
Construction of the control device				Built-in electron	ic device	
Container				Black, self-extin	guishing	
Category of heat and fire resistance				D		
Measurements				75.0 mm x 33.0 mm x 74.0 mm (2 15/16 in. x 1 5/16 in. x 2 15/16 in.)		
Mounting methods for the control de-			evice	Fit the controller to a panel with the snap-in brackets supplied		
Degree of protection provided by the covering			9	IP65 in front		
Connection me	thod			Removable screto 2.5 mm²	w terminal blocks for wires up	
Maximum nerr	nitted length for a	onn	ection cahl			
	10 m (32.8 ft)	,01111	cction cabi	Analog inputs: 1	0 m (32 8 ft)	
	10 m (32.8 ft)			Digital outputs:		
Operating tem					31°F (from 0°C to 55°C)	
Storage tempe				1	58°F (from -25°C to 70°C)	
Operating hum				1	y without condensate from	
operating nam	narty			10% to 90%	y without condensate from	
Pollution statu	s of the control de	evice		2		
Compliance						
United States	15, Subpart B,	Class	s A limits		CC Compliant to CFR47, Part	
Canada	compliant to Ca	nadi	an ICES-00	03, Class A limits	ndustry Canada (IC)	
Europe	the essential re-	quire	ements and		roduct is in compliance with rovisions of the EMC	
Power supply	1 511 00111 07 2011 1	Ond	90 511 00111	115 VAC to 230 VAC (+10% -15%),		
				50/60 Hz (±3 Hz), max. 3.2 VA		
Grounding me	thods for the cont	rol c	levice	None		
Rated impulse	-withstand voltage	е		2,5 KV		
Over-voltage of	ategory			H		
Software class	and structure			A		
Clock				Incorporated se	condary lithium battery	
Clock drift				≤ 60 s/month a		
Clock battery a power supply	autonomy in the a	bser	nce of a	> 24 h at 77°F (25°C)		
Clock battery	charging time			24 h (the battery is charged by the power supply of the device)		
Analog inputs			2 for NTC	NTC probes (cabinet probe and evaporator prob		
NTC probes	Sensor type		ß3435 (1	435 (10,000 ohm at 77°F, 25°C)		
	Measurement fie	eld	-40°F to 221°F (-40°C to 105°C)		105°C)	
	Resolution		1°F (0.1°			
Digital inputs			1 dry con	tact (door switch)		
Dry contact		Cor	ntact type		5 VDC, 1.5 mA	
		Pov	wer supply		None	
		Pro	tection		None	
			ut configurable for analog input (auxiliary probe) or ital input (multi-purpose input)			
			lectro-mechanical relays (compressor, defrost,			
-			aporator fan, and auxiliary relay)			
Type 1 or Type 2 actions			Type 1			
Additional features of Type 1 or			С			
Type 2 actions						
Displays			3 digits co	digits custom display with function icons		
Alarm buzzer			Incorporated			
Communicatio	n ports		1 RS-485	MODBUS subord	inate port for BMS	

11 PRODUCT WARRANTY
This product is covered by a limited warranty, details of which can be found at www.johnsoncontrols.com/buildingswarranty

12 SOFTWARE TERMS

Use of the software that is in (or constitutes) this product, or access to the cloud, or hosted services applicable to this product, if any, is subject to applicable end-user license, opensource software information, and other terms set forth at

www.johnsoncontrols.com/techterms. Your use of this product constitutes an agreement to such terms.

13 SINGLE POINT OF CONTACT							
APAC	Europe	NA/SA					
JOHNSON CONTROLS C/O CONTROLS PRODUCT MANAGEMENT NO. 32 CHANGJIJANG RD NEW DISTRICT WUXI JIANGSU PROVINCE 214028 CHINA	JOHNSON CONTROLS WESTENDHOF 3 45143 ESSEN GERMANY	JOHNSON CONTROLS 507 E MICHIGAN ST MILWAUKEE WI 53202 USA					

14 CONTACT INFORMATION

Contact your local branch office: www.johnsoncontrols.com/locations

Contact Johnson Controls:

www.johnsoncontrols.com/contact-us

Important

The device must be disposed of according to local regulations governing the collection of electrical and electronic waste.

This document and the solutions contained therein are the intellectual property of Penn and thus protected by the Italian Intellectual Property Rights Code (CPI). Penn imposes an absolute ban on the full or partial reproduction and disclosure of the content other than with the express approval of Penn. The customer (manufacturer, installer or end-user) assumes all responsibility for the configuration of the device. Penn accepts no liability for any possible errors in this document and reserves the right to make any changes, at any time without prejudice to the essential functional and safety features of the equipment.



Johnson Controls 507 E. Michigan St. Milwaukee, WI 53202-5211 USA

www.penncontrols.com